

**LIFT STATION PUMP OVERVIEW CHART**

<b>Horsepower</b>	<b>15 HP and Below</b>	<b>16-40 HP</b>	<b>41 HP and Above</b>
<b>RPM</b>	1200 or 1800	1200 or 1800	900, 1200, or 1800 <sup>1</sup>
<b>Pump Type</b>	Submersible Centrifugal	Submersible Centrifugal	Submersible Centrifugal
<b>Impeller Type<sup>2</sup></b>	Non-Clog or Vortex	Non-Clog or Vortex	Non-Clog or Vortex
<b>Starter Type<sup>3</sup></b>	FVNR Starters	FVNR Starters (< 20HP) VFD/Soft Start (> 20HP)	VFD
<b>Pump Manufacturer Warranty (100%)</b>	5 year, See Spec.	5 year, See Spec.	5 year, See Spec.
<b>Motor Insulation Class</b>	Class H	Class H	Class H
<b>Mechanical Seal Type - Pump Side</b>	Silicon Carbide/Silicon Carbide	Silicon Carbide/Silicon Carbide	Silicon Carbide/Silicon Carbide
<b>Mechanical Seal Type - Bearing Side</b>	Carbon/Silicon Carbide	Carbon/Silicon Carbide	Carbon/Silicon Carbide
<b>Bearings</b>	40,000 hrs. min.	40,000 hrs. min.	40,000 hrs. min.
<b>Impeller Wear Ring<sup>4</sup></b>	Stainless Steel/ 350 Series Brinnell Hardness	Stainless Steel/ 350 Series Brinnell Hardness	Stainless Steel/ 350 Series Brinnell Hardness
<b>Volute Wear Ring<sup>4</sup></b>	Stainless Steel/ 400 Series Brinnell Hardness	Stainless Steel/ 400 Series Brinnell Hardness	Stainless Steel/ 400 Series Brinnell Hardness
<b>Guide Rails / Material</b>	2-inch diameter, Sch. 40, 316 S.S.	2-inch diameter, Sch. 40, 316 S.S.	TBD Based on Size of Pump
<b>Seal Availability</b>	2 Business Days	5 Business Days	TBD Based on Size of Pump
<b>Impeller Availability</b>	2 Business Days	5 Business Days	TBD Based on Size of Pump
<b>Shaft</b>	440 Stainless Steel	440 Stainless Steel	440 Stainless Steel
<b>Approved Manufacturers<sup>5</sup></b>	KSB	KSB	KSB
	Fairbanks Morse	Fairbanks Morse	Fairbanks Morse
	Grundfos	Grundfos	
	Hydromatic	Hydromatic	

**1 – 1800 rpm allowed on pump motors less than 61 horsepower only.**

**2 – Impellor type shall be chosen by ECUA Lift Station Manager or ECUA Engineering Department Project Engineer based on specific application.**

**3 – Starter type shall be chosen by ECUA I/E Manager or ECUA Engineering Department Project Engineer based on specific application.**

**4 – Hardened metallurgy may be required in some locations, primarily where high grit is anticipated (i.e. Pensacola Beach and Perdido Key).**

**5 – ECUA reserves the right to disallow any particular manufacturer from any specific project based on ECUA’s judgment regarding application, prior experiences, etc.**

**NOTE: This chart is intended to provide an overview of various technical features required in specifying pumps. ECUA reserves the right to make selections that differ from the information stated in this chart and/or the specifications.**

**NOTE: Final pump selection for each project shall be selected from the chart of approved pumps as shown on the plans. Said chart shall match the pumps as shown on each project’s Pump Selection Worksheet.**